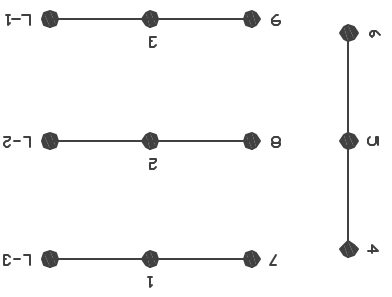
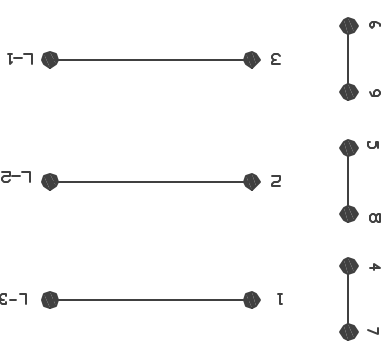


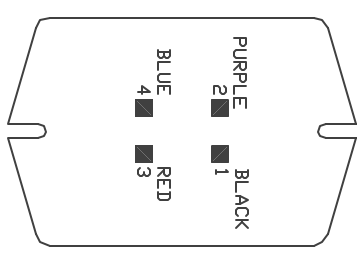
THREE PHASE LOW  
VOLTAGE 208-240



THREE PHASE HIGH  
VOLTAGE 480



START SWITCH CONNECTIONS



LEGEND - MOTOR WIRING

\*NOTE\* THE WIRE COLORS NOTED ARE TYPICAL, BUT MAY OCCASIONALLY VARY. WHEN IN DOUBT PLEASE USE NUMBERS.

1 BLUE-MOTOR

2 WHITE-MOTOR

3 ORANGE-MOTOR

4 YELLOW-MOTOR

5 BLACK-MOTOR

6 PURPLE-MOTOR

7 PINK-MOTOR

8 RED-MOTOR

9 GREY-MOTOR

L-1 FROM THE CONTROL PANEL

L-2 FROM THE CONTROL PANEL

L-3 FROM THE CONTROL PANEL

LEGEND - TRANSFORMER

\*NOTE\* BLACK WIRE (COMMON) CONNECTS TO LEG #1 OF INDICATING POWER AT CONTACTOR THE APPLICABLE COLOR WIRE WOULD CONNECT TO THE SECOND LEG OF POWER AT CONTACTOR

BLACK - COMMON (CONNECT TO LEG 1)

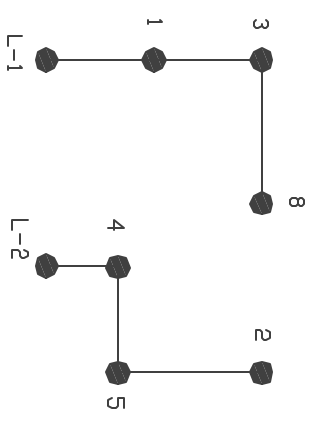
WHITE - 110 VOLT AC (LEG #2)

RED - 208 VOLT AC (LEG #2)

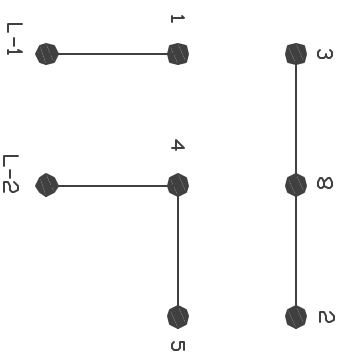
ORANGE - 240 VOLT AC (LEG #2)

BLUE - 480 VOLT AC (LEG #2)

SINGLE PHASE LOW  
VOLTAGE 110



SINGLE PHASE HIGH  
VOLTAGE 208-230



DESCRIPTION  
CONNECTION DIAGRAM RELAY

PART NO:  
MOTOR WIRING DIAGRAMS

ECON NO:  
D0012

REV  
CHANGE DESCRIPTION

REV BY  
REV DATE

SHEET 1 OF 2