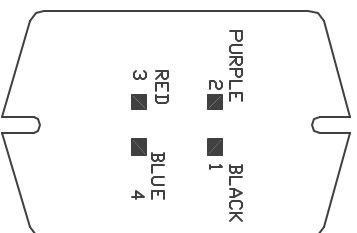


LEGEND - MOTOR WIRING

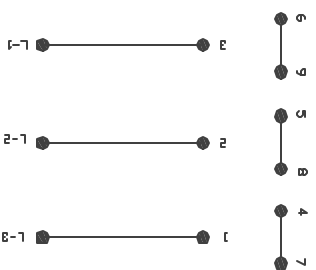
NOTE THE WIRE COLORS NOTED ARE TYPICAL, BUT MAY OCCASIONALLY VARY. WHEN IN DOUBT PLEASE USE NUMBERS.

- 1 BLUE-MOTOR
 - 2 WHITE-MOTOR
 - 3 ORANGE-MOTOR
 - 4 YELLOW-MOTOR
 - 5 BLACK-MOTOR
 - 6 PURPLE-MOTOR
 - 7 PINK-MOTOR
 - 8 RED-MOTOR
 - 9 GREY-MOTOR
 - L-1 FROM THE CONTROL PANEL
 - L-2 FROM THE CONTROL PANEL
 - L-3 FROM THE CONTROL PANEL
- LEGEND - TRANSFORMER
- *NOTE* BLACK WIRE (COMMON) CONNECTS TO LEG #1 OF INCOMING POWER AT CONTACTOR
 - THE APPLICABLE COLOR WIRE WOULD CONNECT TO THE SECOND LEG OF POWER AT CONTACTOR
 - BLACK - COMMON (CONNECT TO LEG 1)
 - WHITE - 110 VOLT AC (LEG #2)
 - RED - 208 VOLT AC (LEG #2)
 - ORANGE - 240 VOLT AC (LEG #2)
 - BLUE - 480 VOLT AC (LEG #2)



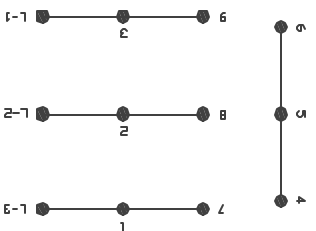
START SWITCH CONNECTIONS

THREE PHASE HIGH VOLTAGE 480



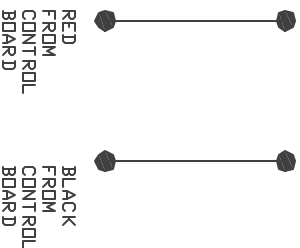
ST

THREE PHASE LOW VOLTAGE 208-240

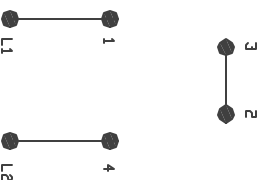


ST

18 GA. THERMAL SWITCH WIRES SPADE CONNECTIONS FROM MOTOR NON-POLARIZED. (✓) LEADS

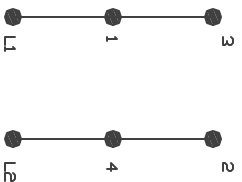


SINGLE PHASE HIGH VOLTAGE 208-230



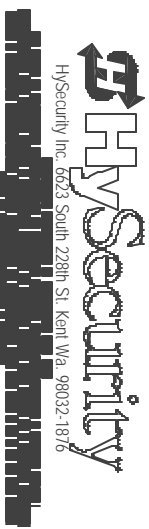
ST

SINGLE PHASE LOW VOLTAGE 110



ST

DESCRIPTION
CONNECTION DIAGRAM SMARTTOUCH



ECON NO.: D0012

REV

CHANGE DESCRIPTION

REV BY

REV DATE

PART NO:
MOTOR WIRING DIAGRAMS

SHEET 2 OF 2